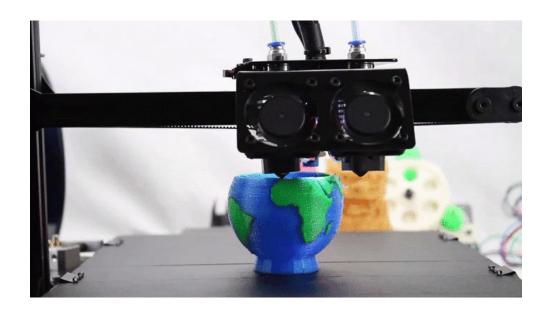
# Computer-aided Design (CAD) and Fused Deposition Modeling (FDM) for Rapid Manufacturing



An Introduction to 3D printing BUGGS Course





#### Background





Dan Fucich, Co-founder



Kelsey Abernathy, Co-founder

PhD Candidate, MEES Program at IMET

Research focuses on algae

Makerbot Educator

1000+ downloads thingiverse.com

Ratcliffe Environmental Entrepreneurial Fellows (REEF)

Consulted for local biotech companies

Contact me! <u>dfucich@umces.edu</u>



# Progress...

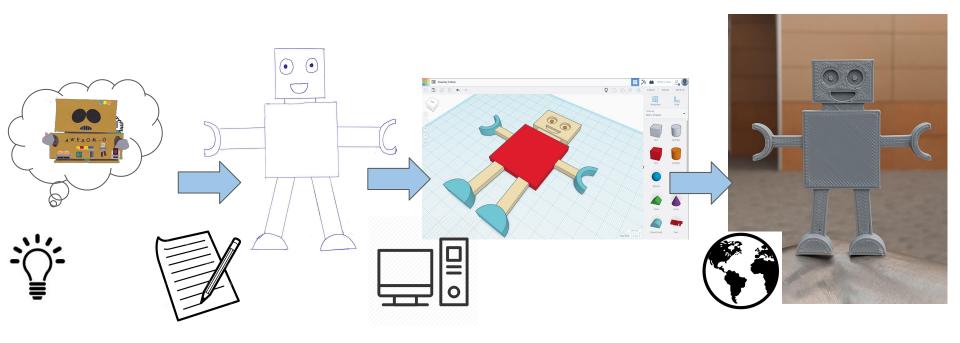








### Solving the problem with rapid manufacturing

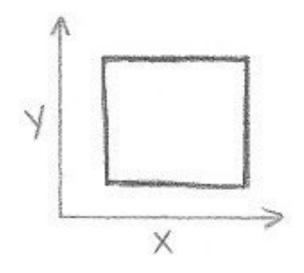


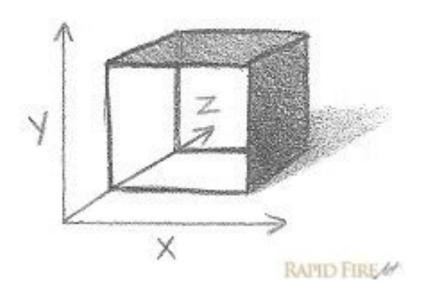
Idea → Drawing → CAD → Object



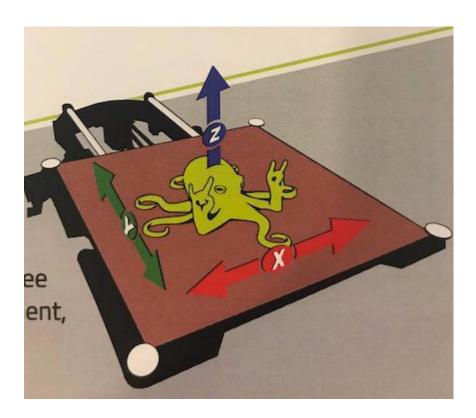


#### 2D vs 3D



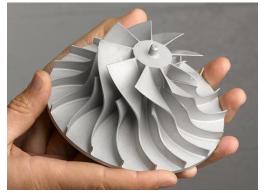


### 3D Workplane- X, Y, Z



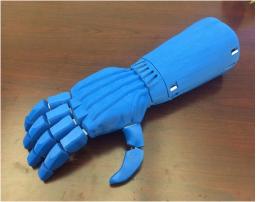
## What is 3D printing for?

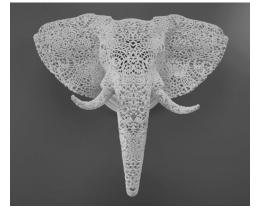


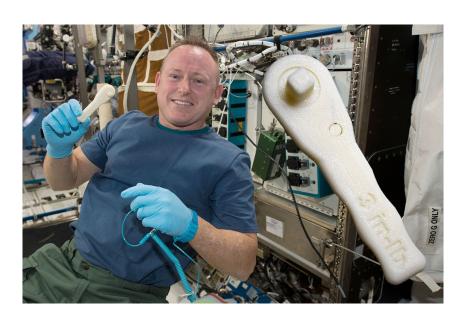


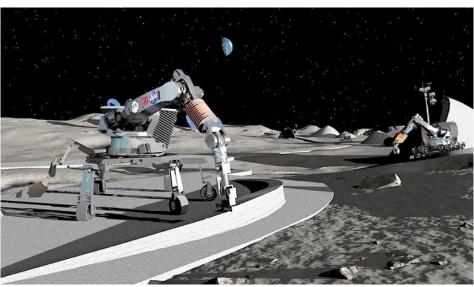










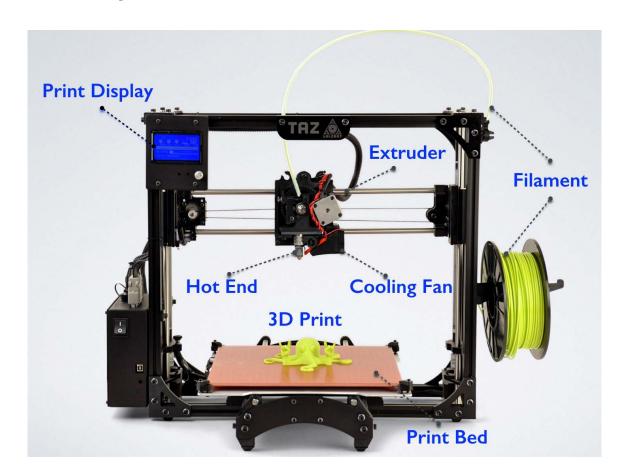


#### Computer Aided Design (CAD) Software

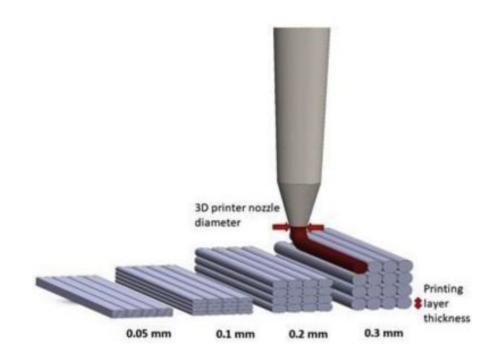


Hobby .edu

### Parts of a 3D printer



### Printing layer by layer



#### Benefits of FDM prototyping



Speed

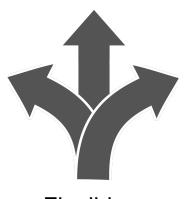


Sustainable





Consistent



Flexible



Tangible design, testable



Smartphone, Tablets, iPad, iPhone X XS Max XR (4-8 inch)

★★★☆ 271

\$9.69 **/prime** 

1 used and new from \$9.69



Plus 5 5s 5c Accessories Desk - (Black Walnut)

★★★★☆ 230

\$9.99 \prime

1 used and new from \$9.99



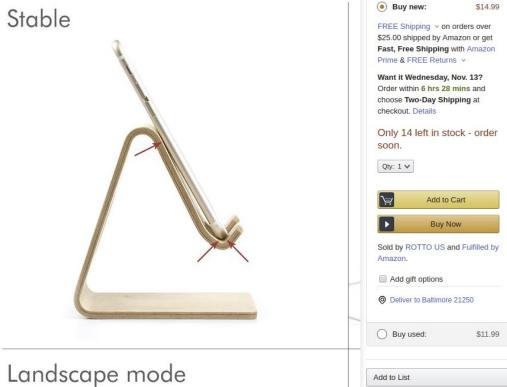
eReaders, Artwork, Make-up Mirror, Photo Frame Stand – Lightweight ★★★★☆ 23

\$14.95 \prime

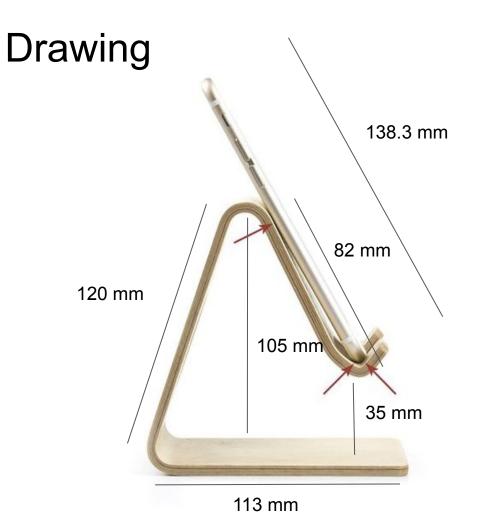
1 used and new from \$14.95

Cell Phones & Accessories > Accessories > Mounts & Stands > Stands

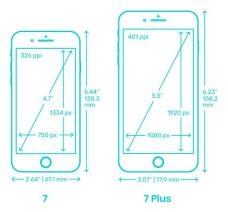




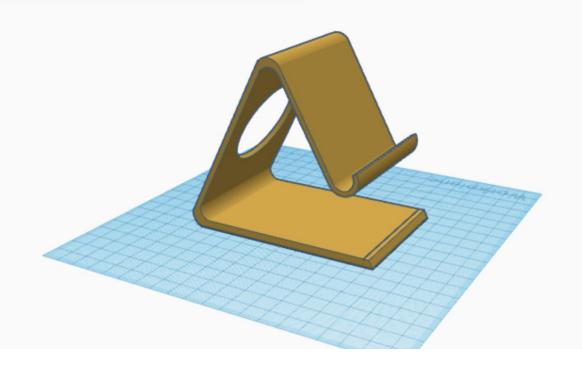
Roll over image to zoom in



#### Dimensions.Guide Apple iPhone - 7 | 7 Plus







#### Working in TinkerCad

Make an account

3 Button Mouse

Navigate

Resize

Flipping

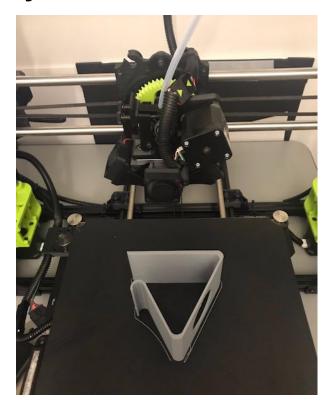
Subtracting

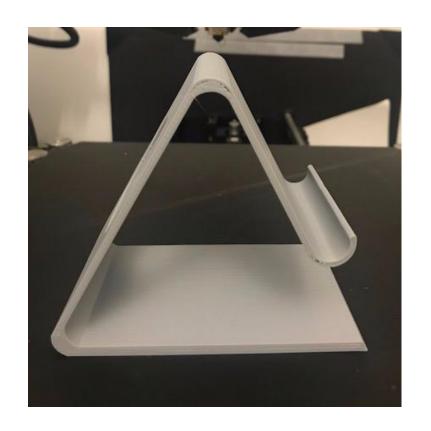
Deboss, Emboss

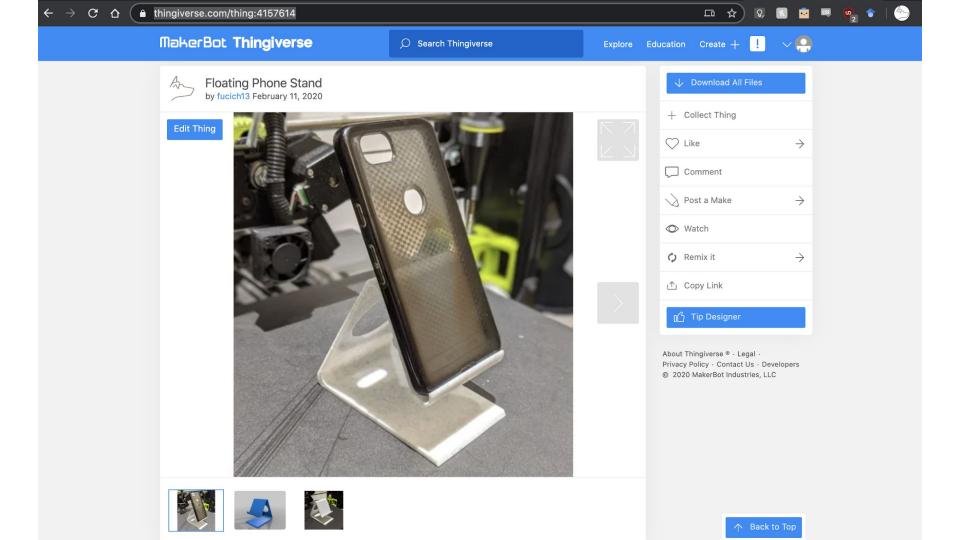
Calipers



# Object







#### Homework...

But opportunity...

Build your own "thing"

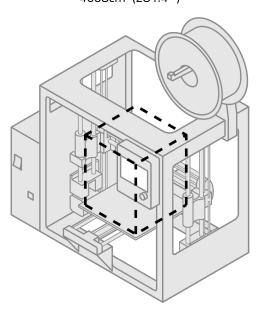
For inspiration go to: thingiverse.com

Limitations: 150mm x 150 mm x 160 mm

You could even "remix" an existing design (cc license permitting)

#### Print Area

160mm x 160mm x 180mm (6.30" x 6.30" x 7.09") **Build Volume** 4608cm³ (281.4"³)





experimental....

#### Log in to BUGGS 2020 with:

# 3LXM UTKY Z3P6

Copy code

Copy link

#### Student instructions

Have a class link?

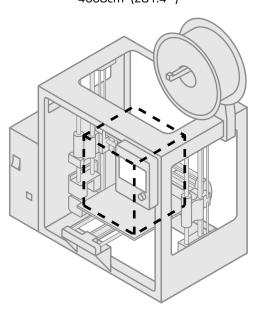
- 1. Go to your class at https://www.tinkercad.com/joinclass/3LXMUTKYZ3P6.
- 2. Enter the **Nickname** your teacher assigned you.

#### Have a class code?

- 1. Go to https://www.tinkercad.com/joinclass
- 2. Enter your class code: 3LXMUTKYZ3P6

Print Area 160mm x 160mm x 180mm (6.30" x 6.30" x 7.09") Build Volume 4608cm³ (281.4"³)

# Start Designing!



### **Color Options**

PLA

Black Green

White Blue

Dark Grey Red

Yellow

**ABS**